

## Tip Of The Week

May 31, 2016

## The Other 50%

Last week's Tip of the Week suggested that 50% of your maintenance should be predictive. The other 50% was to be split between preventive and reactive. This week let's dive deeper into that other 50%.

The other 50% is a combination of reactive (<10%), preventive (~20% time/runtime based, and mostly inspections, checks, filter changes and the like), and a good healthy dose of proactive (~20% activities focused on defect elimination and root cause activities). These numbers can vary depending on your definitions, but a good dose must be for defect elimination, and it's key to keep reactive low.

A special thanks to Mr. Ron Moore, RM Group, Inc., of Knoxville, Tennessee, for providing the information for this week's tip.

You are invited to submit an Electric Motor Testing Tip of your own and receive a free PdMA<sup>®</sup> mug or hat if we publish it! Contact Lou at 813-621-6463 ext. 126 or lou@pdma.com.

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